



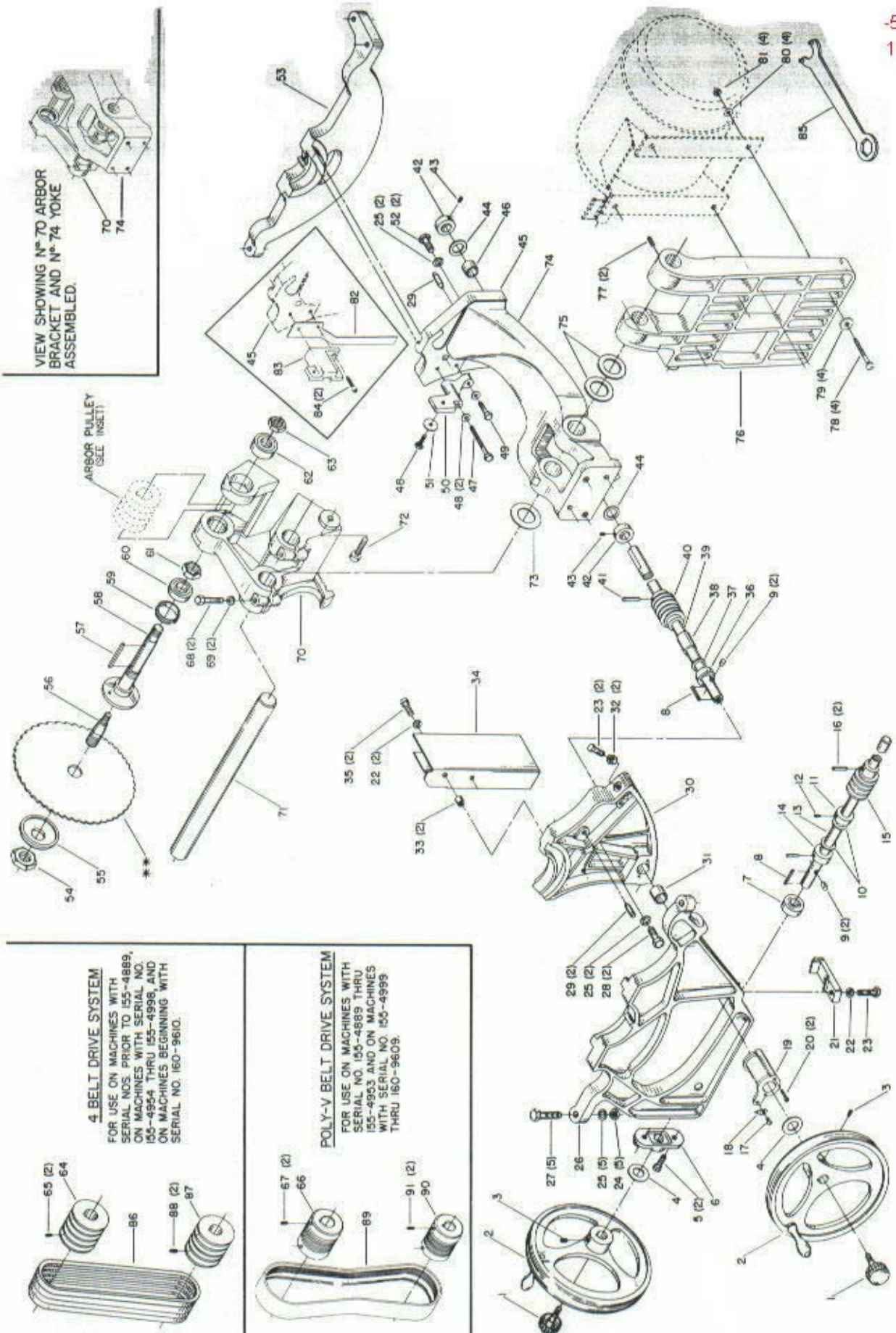
Rockwell
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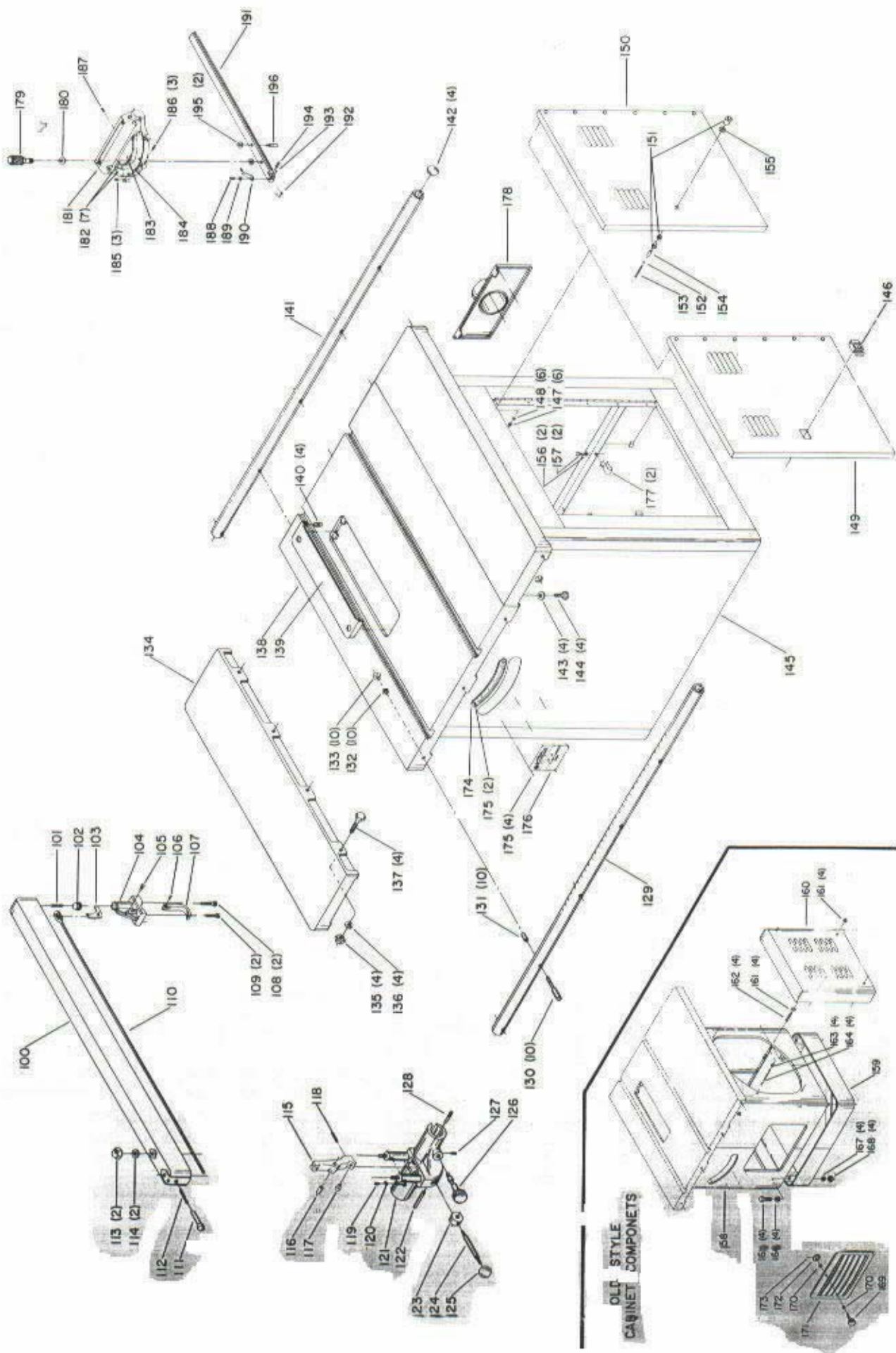
34-350, 34-351, 34-352, 34-370, 34-371, 34-390, 34-395
12"—14" TILTING ARBOR SAW

CS-5A

422-06-651-5002
Revised 11-25-77

-5002
11-25-77





Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	422-04-412-5001	Lock Knob	*	422-06-314-5001	Arbor Bkt Ass'y., (4 Belt Drive) Const. Of:
2	930-03-990-3646	Handwheel, Incl:	*	1202358	Arbor Bkt. Ass'y, (Poly V-Belt Drive) Const. Of:
3	901-04-190-0207	5/16-18 X 1/2" Soc. Set Scr.	54	902-01-201-2553	Arbor Nut
4	904-07-010-5557	Fiber Washer	55	422-06-103-5003	Saw Blade Flange
5	901-02-050-0705	3/8-16 X 1" Fil. Hd. Scr.	56	422-06-109-5005	Arbor Extension
6	422-06-072-5001	Cover Plate	57	927-03-010-2659	1/4 X 1/4 X 2-1/2" Key
7	920-52-010-5328	Bearing	*	422-06-303-5002	Arbor Ass'y., Const. Of:
8	927-03-010-2650	3/16 X 3/16 X 1-3/8" Key	58	422-06-303-5001	Arbor w/Flange
9	422-06-074-5002	Plug	59	406-03-079-0001	Spanner Nut
10	904-07-010-5570	Fiber Washer	60	920-07-080-5334	Bearing
11	1201819	Collar, Incl:	61	426-04-079-5006	Bearing Lock Nut
12	901-04-190-0206	5/16-18 X 5/16" Soc. Set Scr.	62	920-04-020-5348	Bearing
13	422-06-406-5003	Tilting Mechanism Shaft, Incl:	63	902-07-030-7192	Bearing Lock Nut
14	422-06-079-5001	Collar	64	926-04-991-2283	Arbor Pulley, (4 Belt Drive System, Incl.
15	422-06-112-5001	Worm Gear	65	901-04-190-9415	1/4-20 X 1/4" Soc. Set. Scr.
16	905-01-010-5070	1/4 X 1-1/2" Roll Pin	66	1201539	Arbor Pulley, (Poly V-Belt Drive System) Incl:
17	901-02-010-0520	5/16-18 X 3/8" Rd. Hd. Scr.	67	901-04-170-9427	1/4-20 X 3/4" Soc. Set Scr.
18	951-01-020-7807	Pointer	68	901-01-060-3107	7/16-14 X 2" Hex Hd. Scr.
19	422-06-104-5001	Flanged Sleeve	69	904-02-010-1716	7/16" Split Lockwasher
20	901-02-050-0700	10-32 X 1-1/2" Fil. Hd. Scr.	70	422-06-014-5001	Arbor Bkt.
21	422-06-055-5001	Guide Block	71	422-06-106-5002	Shaft
22	904-02-020-1704	3/8" Split Lockwasher	72	901-03-010-0765	1/2-13 X 1-1/2" Soc. Hd. Scr.
23	901-01-060-0673	3/8-24 X 1-1/4" Hex Hd. Scr.	73	904-07-010-5559	Fiber Washer
24	902-01-010-1282	1/2"-13 Hex Nut	74	422-06-102-5001	Yoke
25	904-02-020-1705	1/2" Split Lockwasher	75	928-06-010-7397	Spring Washer
26	422-06-014-5002	Front Bracket	76	422-06-014-5020	Motor Bkt.
27	901-01-060-3117	1/2-13 X 2" Hex Hd. Scr.	77	901-04-150-0218	3/8-16 X 5/8" Soc. Set Scr.
28	901-01-060-0616	1/2-13 X 1-1/2" Hex Hd. Scr.	78	901-01-060-0604	3/8-16 X 2-1/4 Hex Hd. Scr.
29	905-01-010-2728	3/8 X 1-1/4" Roll Pin	79	904-10-031-3803	Special Washer
30	422-06-395-5001	Front Trunnion, Incl:	80	904-01-010-1605	3/8 X 7/8 X 1/16" Washer
31	920-75-011-2757	Bushing	81	902-01-040-1026	3/8"-16 Hex Nut
32	902-01-020-1270	3/8"-24 Hex Jam Nut	82	1200005	Splitter Finger Retainer Bkt. for 34-937
33	422-06-105-5002	Spacer	83	1200007	Splitter Retainer Bkt. for 34-937
34	422-06-036-5001	Dust Deflector	84	901-03-010-0750	5/16-18 X 1" Soc. Hd. Cap Scr. for 34-937
35	901-03-010-0784	3/8-16 X 1-1/4" Soc. Hd. Cap Scr.	85	955-02-990-1479	Spanner Wrench
36	920-52-010-5328	Bearing	REPLACEMENT BELTS & MOTOR PULLEYS FOR THE 4 BELT DRIVE SYSTEM		
37	904-01-031-2911	Special Washer	86	49-150	Set of Four Matched V-Belts, 28-3/8" O.C.
38	422-06-105-5001	Spacing Sleeve	87	41-746	3-1/4" Dia. Motor Pulley (1" Bore), Incl:
39	422-06-406-5003	Raising Mec. Shaft, Incl:	88	901-04-190-9415	1/4"-20 X 1/4" Soc. Set Scr.
40	422-06-112-5001	Worm Gear	87	41-747	3-1/4" Dia. Motor Pulley (1-1/8" Bore), Incl:
41	905-01-010-5070	1/4 X 1-1/2" Roll Pin	88	901-04-190-9415	1/4"-20 X 1/4" Soc. Set Scr.
42	1201819	Collar, Incl:	87	41-748	3-1/4" Dia. Motor Pulley (1-3/8" Bore), Incl:
43	901-04-190-0206	5/16-18 X 5/16" Soc. Set Scr.	88	901-04-190-9415	1/4"-20 X 1/4" Soc. Set Scr.
44	904-07-010-5570	Fiber Washer	87	41-748	3-1/4" Dia. Motor Pulley (1-3/8" Bore), Incl:
45	422-06-395-5002	Rear Trunnion, Incl:	88	901-04-190-9415	1/4"-20 X 1/4" Soc. Set Scr.
46	920-75-011-2758	Bushing	87	41-748	3-1/4" Dia. Motor Pulley (1-3/8" Bore), Incl:
47	901-01-060-5759	5/16-18 X 2-3/4" Hex Hd. Scr.	88	901-04-190-9415	1/4"-20 X 1/4" Soc. Set Scr.
48	904-01-010-1620	11/32 X 11/16 X 1/16" Washer	87	41-748	3-1/4" Dia. Motor Pulley (1-3/8" Bore), Incl:
49	901-01-060-0607	5/16-18 X 3/4" Hex Hd. Scr.	88	901-04-190-9415	1/4"-20 X 1/4" Soc. Set Scr.
50	422-06-014-5019	Splitter Mtg. Bkt. for 34-936	87	41-748	3-1/4" Dia. Motor Pulley (1-3/8" Bore), Incl:
51	904-01-031-2909	Splitter Washer for 34-936	88	901-04-190-9415	1/4"-20 X 1/4" Soc. Set Scr.
52	901-01-060-0620	1/2-13 X 1-1/4" Hex Hd. Scr.	87	41-748	3-1/4" Dia. Motor Pulley (1-3/8" Bore), Incl:
53	422-06-014-5003	Rear Trunnion Bkt.	88	901-04-190-9415	1/4"-20 X 1/4" Soc. Set Scr.

REPLACEMENT BELT & MOTOR PULLEY FOR THE POLY V-BELT DRIVE SYSTEM

89	1201538	Belt
90	1201540	Motor Pulley
91	901-04-170-9427	1/4"-20 X 3/4" Soc. Set Scr.

* NOT SHOWN ASSEMBLED

Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
*	422-06-343-5001	Rip Fence Ass'y., Const. Of:	152	904-01-031-2912	Washer (Intermediate Models only, See Note A)
100	422-06-043-5001	Fence Body	153	901-02-010-8972	6-32 X 1-1/4" Rd. Hd. Scr. (Intermediate Models Only, See Note A)
101	928-01-040-7396	Spring	154	422-06-104-5010	Spacer (Intermediate Models only, See Note A)
102	422-06-020-5001	Spring Cap	155	422-06-104-5011	Spacer (Intermediate Models only, See Note A)
*	422-06-314-5003	Rear Clamp Block, Const. Of:	156	901-01-060-0629	5/16-18 X 3/8" Hex Hd. Scr.
103	422-06-067-5001	Lever	157	904-02-010-1703	5/16" Lockwasher
104	422-06-014-5008	Rear Clamp Block	OLD STYLE CABINET PARTS		
105	422-06-106-5007	Pin	158	422-06-318-5001	Cabinet
106	905-01-030-2701	.195 X 31/64" Roll Pin	159	422-06-305-5001	Base
107	422-06-047-5006	Hook	160	422-06-031-5001	Motor Cover
108	901-03-013-1069	1/4-20 X 1-1/2" Hex Soc. Cap Scr.	161	902-01-020-5435	5/16"-18 Hex Nut
109	901-03-010-0760	1/4-20 X 1-1/4" Hex Soc. Hd. Cap Scr.	162	422-06-105-5003	Spacer
110	422-06-108-5003	Rear Clamp Rod	163	904-10-031-5375	Washer
111	422-06-105-5004	Adj. Sleeve	164	901-02-011-8956	5/16-18 X 5" Rd. Hd. Scr.
112	928-01-041-3363	Coil Spring	165	901-01-060-0620	1/2-13 X 1-1/4" Hex Hd. Scr.
113	902-09-040-5906	1/2"-13 Acorn Nut	166	904-01-010-1636	Washer
114	904-02-020-1705	1/2" Split Lockwasher	167	904-02-020-1705	1/2" Lockwasher
*	422-06-327-5002	Front Clamp, Const. Of:	168	902-01-010-1282	1/2"-13 Hex Nut
115	422-06-367-5004	Lever Ass'y., Incl:	169	422-06-106-5014	Hand Knob
116	904-09-011-3152	Sleeve	170	904-07-010-5567	Fiber Washer
117	422-04-071-0001	Pin	171	422-06-331-5002	Door
118	928-01-021-3358	Spring	172	422-06-019-5001	Cam
119	901-02-010-0551	10-32 X 1/4" Rd. Hd. Scr.	173	901-04-150-0206	5/16-18 X 5/16" Soc. Set Scr.
120	951-01-010-7804	Pointer	174	951-02-010-7809	Tilting Angle Scale
121	422-06-327-5001	Frt. Clamp Block	175	901-06-110-3000	6-32 X 1/4" Self Tapping Scr.
122	422-06-106-5008	Steel Pin	176	Nameplate	By Request Only
123	422-06-019-5001	Cam	177	961-04-011-3401	Spring Clip
124	422-06-408-5004	Stud, (Early Models - Threads 2 Ends)	178	422-06-331-5001	Cover
124	422-06-108-5005	Stud, (Current Models - Thread 1 End)	*	34-925	Miter Gage, Const. Of:
125	931-01-010-3647	Screw on Knob (Early Models Only)	179	1202161	Lock Knob
125	1201643	Slip on Knob, (Current Models Only)	180	904-07-010-5560	Fiber Washer
126	422-06-051-5004	Hand Knob	181	422-06-350-5001	Miter Gage, Body Ass'y., Incl:
127	901-04-080-0154	10-32 X 3/8" Headless Set Scr.	182	901-06-450-2252	2 X 3/16" Drive Screw
128	422-06-106-5009	5/16 X 1-13/16" Steel Pin	183	Nameplate	By Request Only
129	422-06-055-5002	Frt. Guide Rail	184	951-02-010-7805	Index Scale
130	422-06-079-5002	Spec. Screw	185	901-04-080-0153	10-32 X 1/4" Headless Set Scr.
131	422-06-104-5002	Saddle Block	186	901-04-120-0158	10-32 X 3/4" Headless Set Scr.
132	904-02-010-1716	7/16" Split Lockwasher	187	901-04-120-0159	1/4-28 X 5/8" Headless Set Scr.
133	902-01-010-5437	7/16"-14 Hex Nut	188	901-02-010-0561	10-32 X 3/8" Rd. Hd. Scr.
134	422-06-109-5001	Extension	189	904-01-010-1610	13/64 X 3/8 X 1/32" Washer
135	902-01-010-1282	1/2"-13 Hex Nut	190	951-01-020-7806	Pointer
136	904-02-020-1705	1/2" Split Lockwasher	191	422-06-004-5001	Bar
137	901-01-060-3112	1/2"-13 X 2-1/4" Hex Hd. Scr.	192	422-06-047-5005	Stop Link
138	422-06-091-5001	Table	193	905-01-010-2717	3/32 X 1/2" Roll Pin
139	422-06-363-5001	Table Insert, Incl:	194	905-02-023-1031	Groove Pin
140	901-04-120-0157	1/4-28 X 1/2" Headless Set Scr.	195	904-01-021-3568	Shim Washer
141	422-06-055-5003	Rear Guide Rail	196	422-06-106-5005	Pivot Scr.
142	422-06-074-5003	Plug	* NOT SHOWN ASSEMBLED		
143	904-10-031-3893	Spec. Washer	SERVICE NOTES:		
144	901-01-060-0620	1/2-13 X 1-1/4" Hex Hd. Scr.	A - A few of the first units produced with the current cabine style had push button snap door latches. Current cabine doors have sliding plastic latches.		
145	422-06-318-5003	Cabinet Ass'y. (Current Models only), Incl:			
146	422-06-068-5002	Lock			
147	902-01-120-1203	10-32 Hex Nut			
148	904-03-030-1795	10 Lockwasher			
149	422-06-331-5004	Door Ass'y. (Current Models only, See Note A)			
150	422-06-331-5005	Door Ass'y. (Intermediate Models only, See Note A)			
151	422-06-068-5001	Lock Ass'y. (Intermediate Models only, See Note A)			